

RTJ Accessory Kit - Kit use for Ring Type Joint Machining

TECHNICAL DESCRIPTION

KIT FOR PORTABLE FACING MACHINES:

- TU 400
- TU 600
- TU 1100
- TU 1200
- TA 240

RTJ GROOVES SURFACES

Conical Machining

- Machining of 2 slopes (internal & external) with a 23 angle to the vertical line.

Machining of the bottom of the groove.

The conical machining for the RTJ groove surfaces is performed by an automatic feed while combing the radial and axial feeds of the TU model of machine.

Angular Accuracy:

Machining Accuracy: 0.01mm

Roughness: Ra 1.6

APPLICATIONS

The Kit RTJ allows the performance of the following operations:

- Horizontal Machining: Facing Operations
- Vertical Machining: Boring Operation
- Conical Machining: RTJ (23) or angle (30 - 45 etc).

TECHNICAL FEATURES

- Countershaft: Connection on the rapid return of the boring head.
- Coupling:
- Pinion Wheel:

RTJ GROOVE



TU 1100 PORTABLE MACHINING UNIT FOR RTJ GROOVES

